



Fig. #1

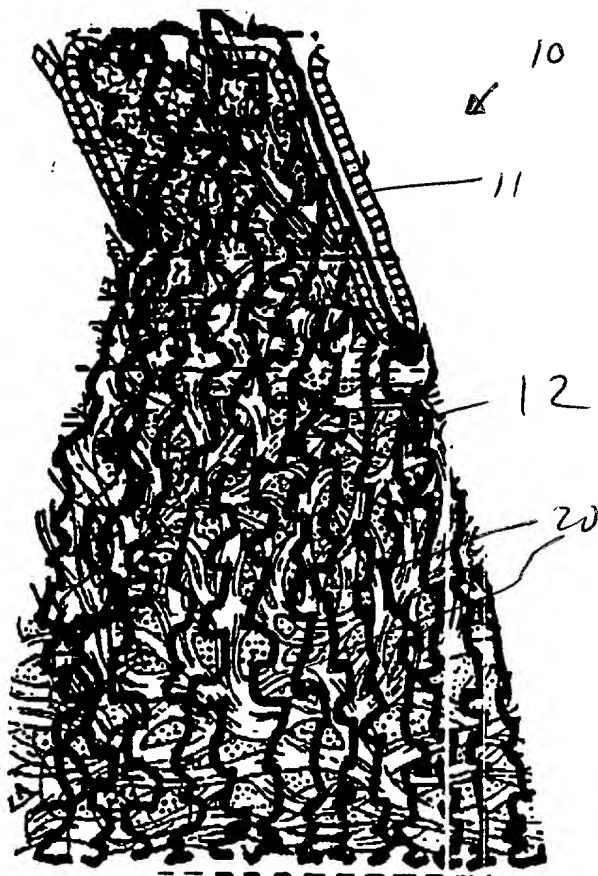


Fig. #2

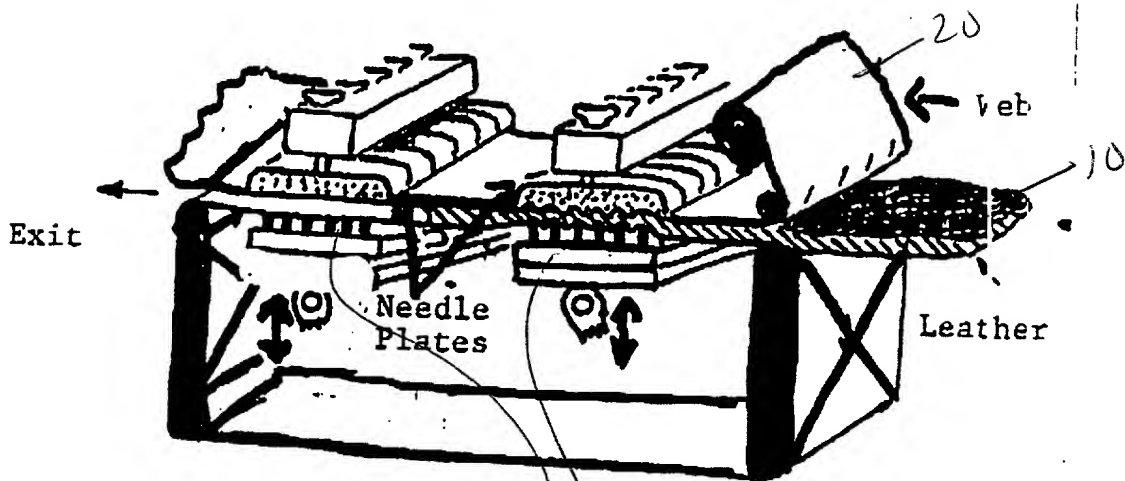


Fig. #3

Basic Needlepunch Process

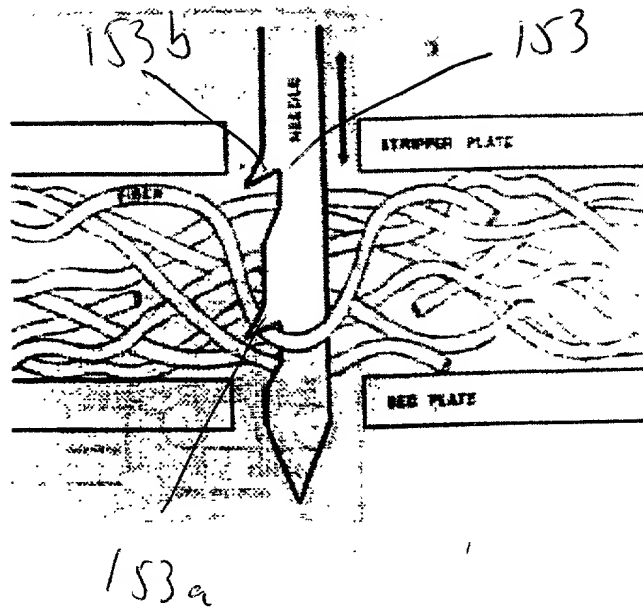


Fig. 4

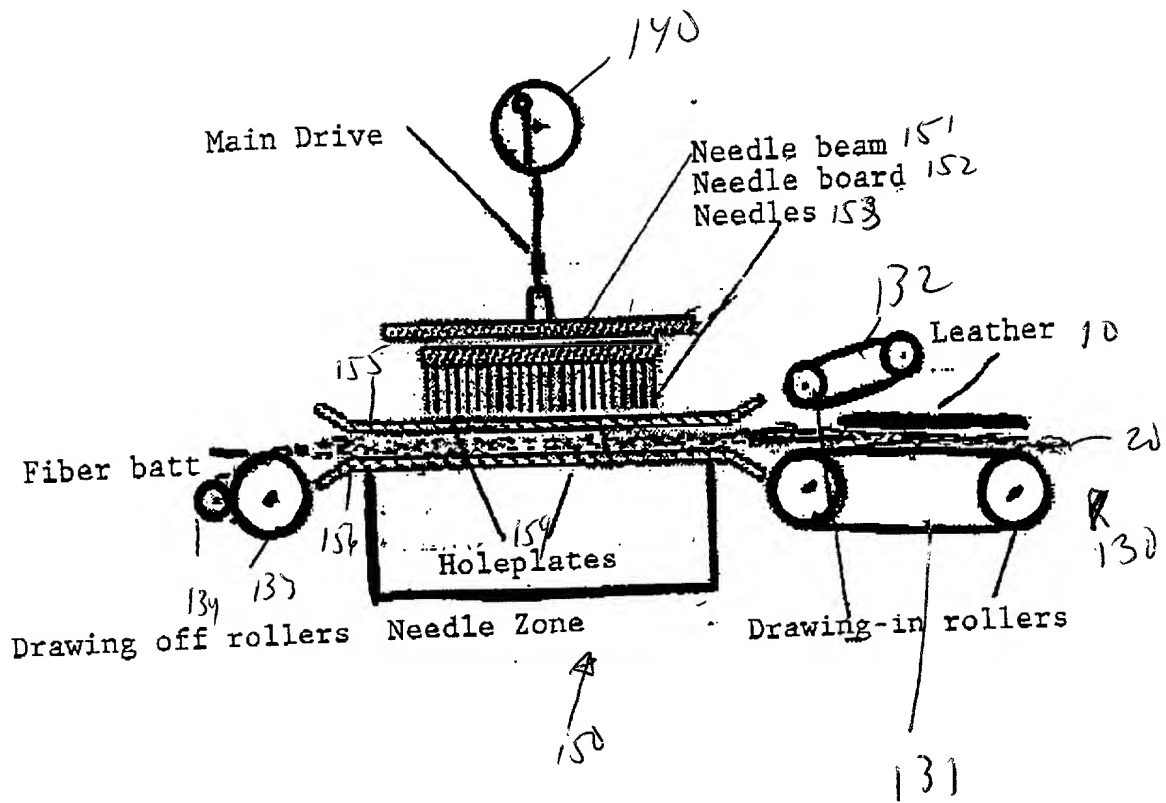


Fig. 5